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# Molecular Crystals and Liquid Crystals Science and Technology. Section A. Molecular Crystals and Liquid Crystals

Publication details, including instructions for authors and subscription information: <a href="http://www.tandfonline.com/loi/gmcl19">http://www.tandfonline.com/loi/gmcl19</a>

## Luminescent Block Copolymer Containing PEO-Like Segments for Polymer Light-Emitting Devices

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Version of record first published: 24 Sep 2006

To cite this article: Chunhe Yang, Gufeng He, Rongqiu Wang & Yongfang Li (1999): Luminescent Block Copolymer Containing PEO-Like Segments for Polymer Light-Emitting Devices, Molecular Crystals and Liquid Crystals Science and Technology. Section A. Molecular Crystals and Liquid Crystals, 337:1, 473-476

To link to this article: http://dx.doi.org/10.1080/10587259908023480

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### Luminescent Block Copolymer Containing PEO-Like Segments for Polymer Light-Emitting Devices

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A blue light-emitting polymer, poly(distyrylbenzene-co-triethylene glycol) (PDTG), was synthesized. The ionic conductivity of PDTG at room temperature was up to  $5.9\times10^{-7}$  Scm<sup>-1</sup>. Tg was determined to be 69.5°C.

Keywords: luminescent polymer; polymer electrolyte; poly(distyrylbenzene-co-triethylene glycol)

#### INTRODUCTION

Poly(p-phenylene vinylene)(PPV)-based polymers are the main candidates for fabrication of polymer light-emitting diodes(LED)<sup>[1]</sup> and light-emitting electrochemical cells(LEC)<sup>[2,3]</sup>. The active layer of LEC is a mixture of luminescent polymer(e.g. PPV derivatives), ion-conducting polymer(e.g. PEO), and supporting electrolyte salt. Then the question comes out because these polymers tend to phase-separate thermodynamically. One method to solve this problem is the addition of surfactants<sup>[4]</sup>, the other one is to design new polymer that contains both ion-conducting portion and luminescent portion<sup>[5,6]</sup>. In this paper, we report the synthesis of a new block copolymer and discuss the possibility of the application of this polymer in the light-emitting devices.

#### EXPERIMENTAL

**1,9-Bis(4-formylphenoxy)triethylene glycol** were synthesized as the followings: 14.7g(3.5mmol) of the triethylene glycol bis(tosylate), 8.4g(6.9mmol) of 4-hydroxy-benzaldehyde, and 10.0g  $K_2CO_3$  were mixed in 150ml of DMF solution, stirred, and kept at 110°C under  $N_2$  overnight, which was poured into 1000ml of cold water. The precipitate was filtered and recrystallized with ethanol. 2.23g of product was obtained( yield: 60% ). <sup>1</sup>H NMR( CDCl<sub>3</sub>,  $\delta$  ), 9.9(s, 2H, -CHO ), 7.8(d, 4H, ph ), 7.0(d, 4H, ph ), 4.3(t, 4H, -OCH<sub>2</sub>- ), 4.0( m, 8H, -OCH<sub>2</sub>- ). MS(EI), 358(2%), 148(14.3%), 104(49.7%).

Poly(distyrylbenzene-co-triethylene glycol) (PDTG) was synthesized via Wittig reaction<sup>[7]</sup> as shown below. To a stirred mixture of 0.75g (2mmol) dialdehyde and 1.55g(2mmol) 2,5-bismethyl-1,4-xylene bis-(triphenylphosphonium chloride) in 50ml anhydrous ethanol and chloroform(1/3) was added dropwisely at room temperature a solution of 0.12g(5mmol) sodium in 10ml anhydrous ethanol. The mixture was stirred for 5h, and then a small amount of dilute hydrochloric acid and ethanol/water were The precipitate was filtered, chloroform(10ml), and then precipitated by ethanol. The slight yellow fibrous polymer was dried in vacuum at 40°C for 2 days.

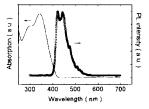
FIGURE 1 Chemical structure of PDTG.

DSC & TGA were recorded on Perkin-Elmer 7 series Thermal Analysis System. The photoluminescence and absorption spectra were obtained on the Jasco V-550 spectrometer and Perkin-Elmer LS 50B luminescence

spectrometer respectively. All fabrication of devices and all measurements were performed in air.

#### RESULTS AND DISCUSSION

Typical absorbance at 3006, 2921, 1688, 1603, 1509, 1454, 960cm<sup>-1</sup> can be found in the FTIR spectrum of PDTG, which is in agreement with those expected for the desired material combined with NMR results. The Tg of this type of copolymer was expecting to be increased by shortening the length of the flexible chain<sup>[7]</sup>. Tg of the polymer was determined to be 69.5°C from DSC traces. Compared with the polymer of Benfaremo et al.<sup>[6]</sup> with longer flexible block chain, the Tg of PDTG was increased ca.15°C. Shortening the length of the flexible block chain works on increasing the Tg of polymer. The electrochemical measurements showed that the polymer are *p* and *n*-dopable. PDTG in solution showed strong blue photoluminescence under UV.



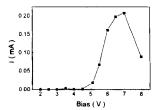


FIGURE 2 Absorption/Photoluminescence spectra of PDTG in chloroform.

FIGURE 3 I~V characteristics of PDTG/PEO-based LED.

Fig.2 gives the absorption/photoluminescent spectra. The band gap from this absorption spectrum was determined to be 2.9eV. Although the ion-conducting chain is short, the ionic conductivity of the copolymer is satisfactory from the point of LEC fabrication. The ionic conductivity of the polymer at room temperature was up to  $5.9 \times 10^{-7} \text{Scm}^{-1}$ , which is comparable with the reported PEO/PPV blend<sup>[3]</sup>. The ionic conductivity decreased sharply to be  $10^{-8} \text{Scm}^{-1}$  as the temperature dropped to lower than  $10^{\circ} \text{C}$ .

We found in the experiments that the performance of the LED and LEC made with this polymer is not very good. We blended it with other polymer (such as PEO). The resulted polymer blend (PDTG/PEO = 1, w/w) was used as an active layer sandwiched between Al and ITO electrodes. The  $I \sim V$  curve of the single-layer LED is shown in Fig.3, and the LED device emitted weak blue light. The performance of this LED degraded as the bias voltage beyond 7V. Further work on PDTG based LEC at lower temperature is under progress.

#### CONCLUSIONS

A polymer emitting blue light was synthesized. The ionic conductivity of the polymer at room temperature was up to  $5.9 \times 10^{-7}$  Scm<sup>-1</sup>. The short flexible block chain actually contributes to the increase of the Tg. This polymer shows higher thermal stability.

#### Acknowledgments

This work was supported by the NSFC(29673051) and key projects of CAS(KJ951-A1-501-01)

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